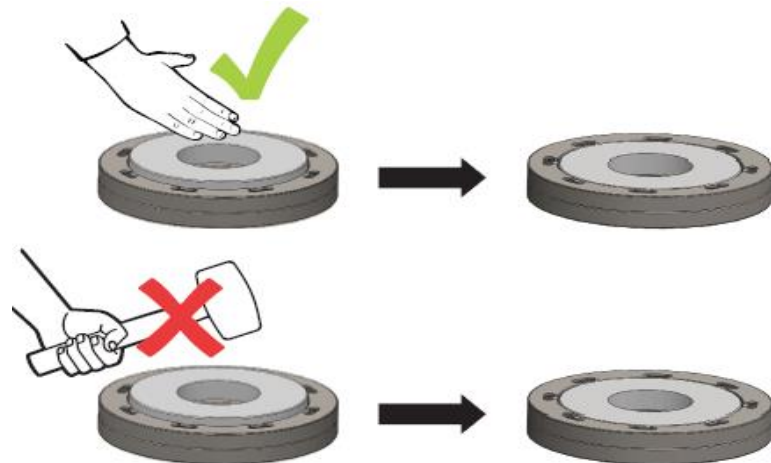
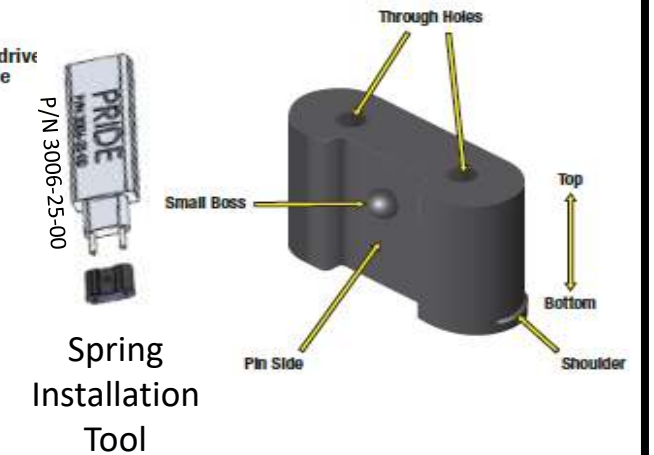
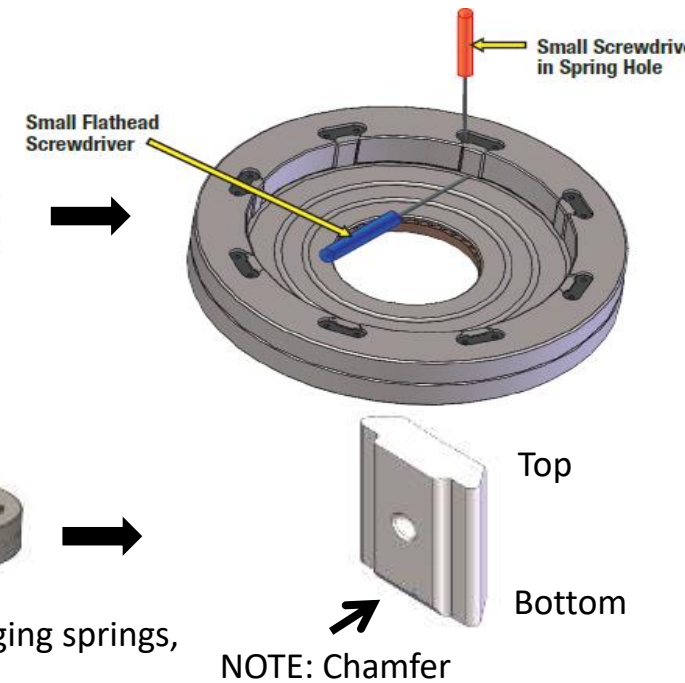


Die Changes

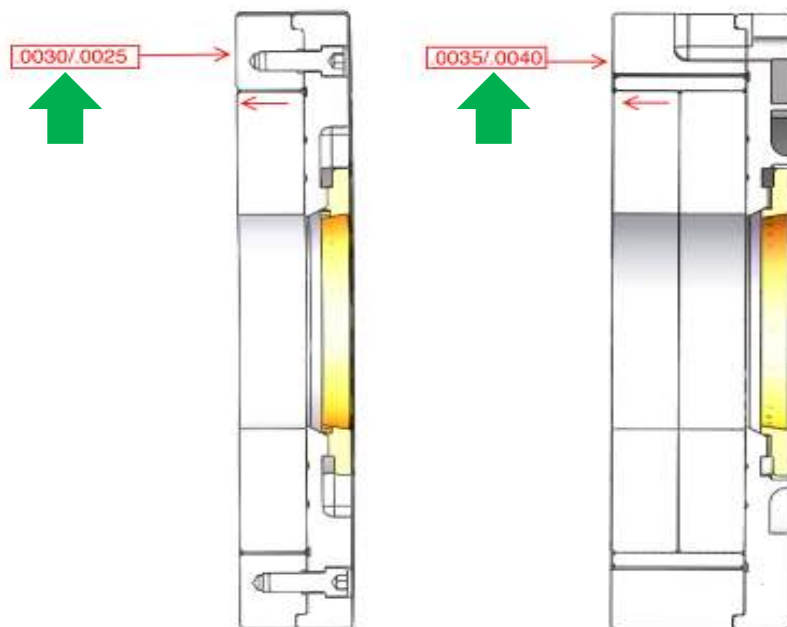


Spring and Pin Replacement

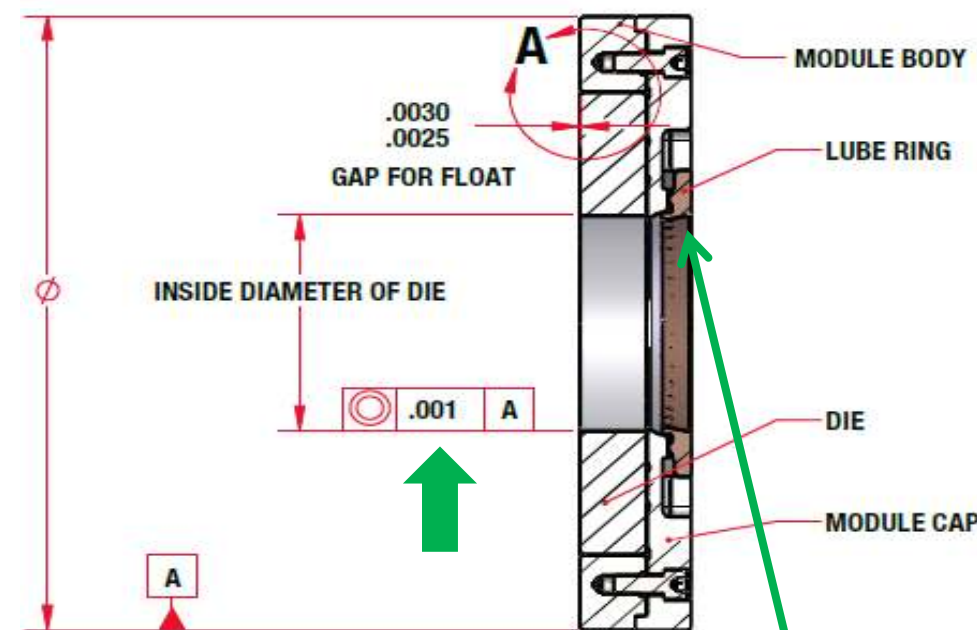


NOTE: EXCESSIVE "TRAMP OIL" LEVELS IN BODYMAKER COOLANT MAY SHORTEN THE LIFE OF THE SPRINGS.

Check for Die Clearance



Check Concentricity to OD



Check Lube Rings

Check lube ring openings to make sure they are not obstructed or damaged.

Check Squareness

